



## Partsbook

for

### Multi Quick Processor Steel jaw MQP-30-S

Product	Part Number
MQP-30-S Serie 4	MQP30S090DAA



Partsbook\_mqp30s090daa-a.docx

April 2015

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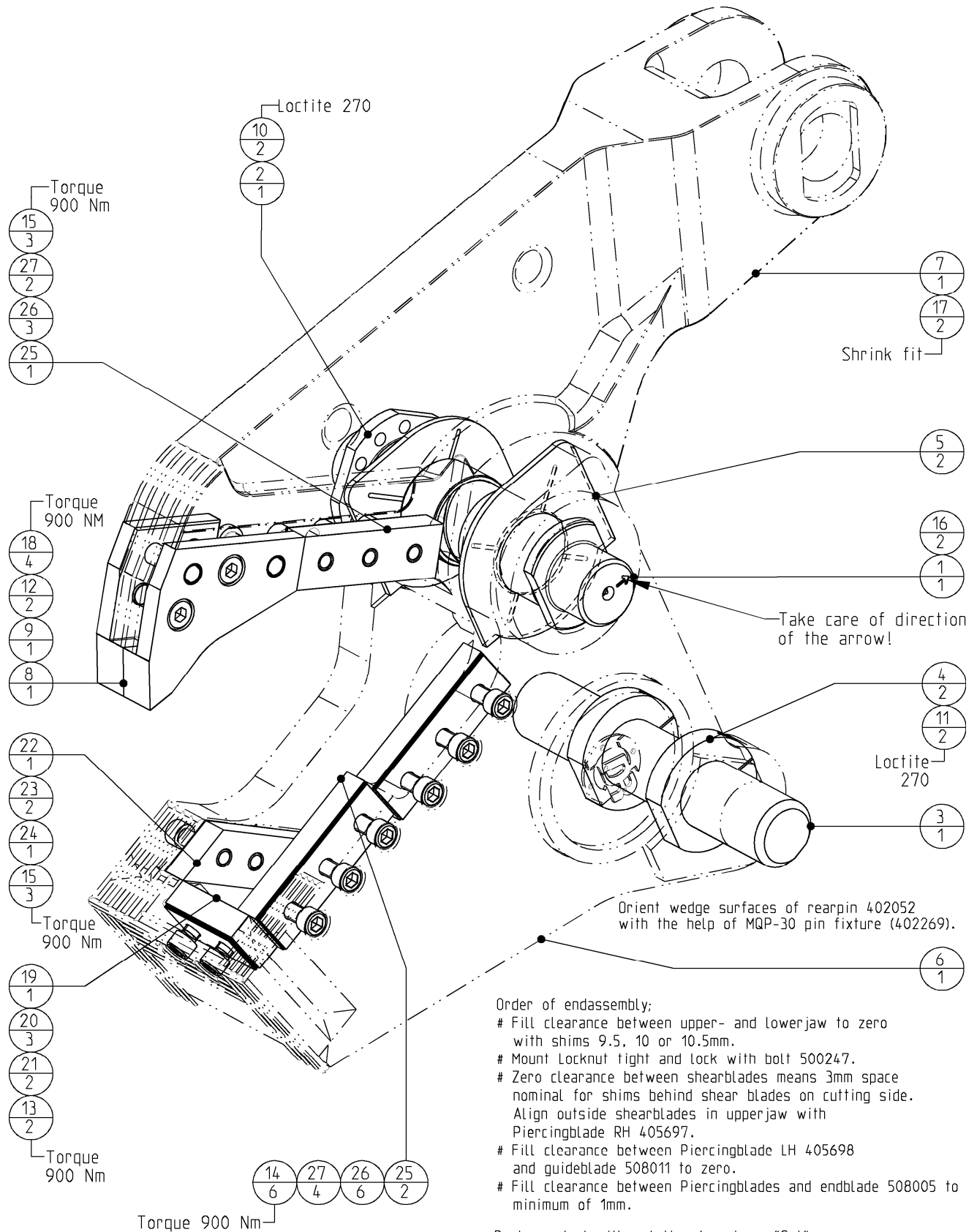
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# Multi Quick Processor

Page	1	of	4
Date	April 2015		
Product type	MQP-30-S		
Number	MQP30S090DAA-A		

## Jaw GP



**Order of endassembly;**

- # Fill clearance between upper- and lowerjaw to zero with shims 9.5, 10 or 10.5mm.
- # Mount Locknut tight and lock with bolt 500247.
- # Zero clearance between shearblades means 3mm space nominal for shims behind shear blades on cutting side. Align outside shearblades in upperjaw with Piercingblade RH 405697.
- # Fill clearance between Piercingblade LH 405698 and guideblade 508011 to zero.
- # Fill clearance between Piercingblades and endblade 508005 to minimum of 1mm.

Parts marked with a letter in column "Set" can be orderd as a set with Itemnumber

Set	Wearpart set	Item number
a	Shearblade set	402828
b	Piercingblade set	405696

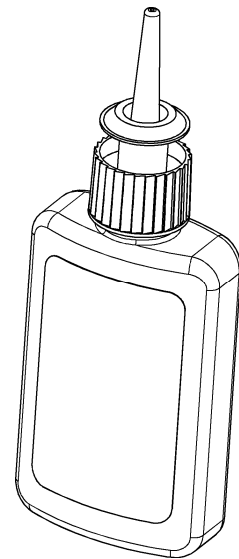
Multi Quick Processor	Page	2	of	4
	Date	April 2015		
	Product type	MQP-30-S		
Jaw GP	Number	MQP30S090DAA-A		

a	27	508016	Shim - straight	6
a	26	508015	Shim - straight	9
a	25	508014	Shearblade - straight	3
a	24	508013	Shim - diamond	1
a	23	508012	Shim - diamond	2
a	22	508011	Shearblade - diamond	1
a	21	508007	Shim - straight	2
a	20	508006	Shim - straight	3
a	19	508005	Shearblade - straight	1
b	18	506023	Shoulder bolt	4
	17	500572	Bushing	2
	16	500560	Grease - nipple	2
a	15	500285	Hex. socket head cap screw	6
a	14	500284	Hex. socket head cap screw	6
a	13	500282	Hex. socket head cap screw	2
b	12	500265	Hex. socket head cap screw	2
	11	500262	Hex. socket head cap screw	2
	10	500247	Hex. socket head cap screw	2
b	9	405698	Piercingblade - LH	1
b	8	405697	Piercingblade - RH	1
	7	404231	Jaw-Upper machined	1
	6	402853	Jaw - lower asm. machined	1
	5	402105	Spacer	2
	4	402053	Ring - clamp	2
	3	402052	Pin	1
	2	402051	Locknut M110x4	1
	1	402050	Pin	1
<b>Set</b>	<b>POS</b>	<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>

Multi Quick Processor	Page	3	of	4
	Date	April 2015		
	Product type	MQP-30-S		
Additional parts	Number	n.a.		

## Chemical lock

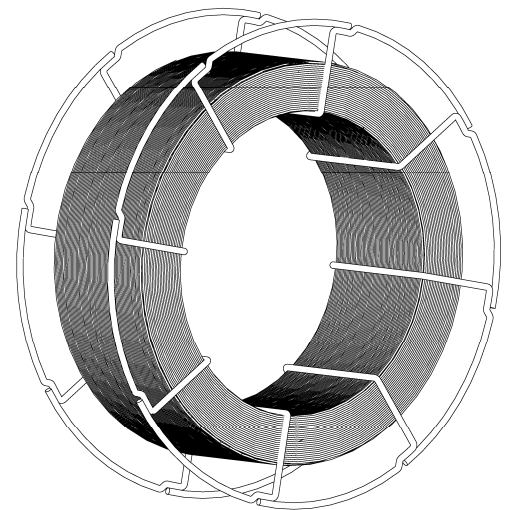
195050158	Cyberbond TT62 Pumpgel	1
506018	Loctite 480 Flacon 20 gr	1
506017	Loctite 638 Flacon 50 ml	1
506016	Loctite 270 Flacon 50 ml	1
<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>



## MAG welding wire

- for hard facing cutting blades
- 48-52 HRc

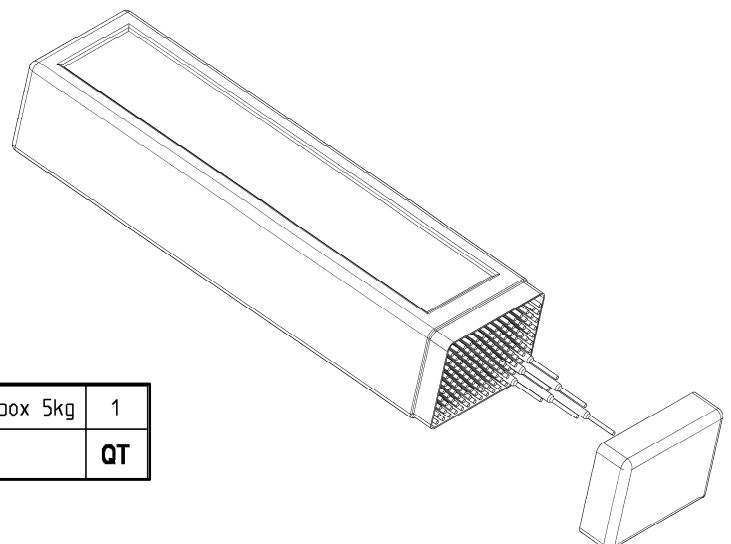
501237	Welding wire MAG; 1.8425, coil 15kg	1
<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>



## Welding electrodes

- for hard facing cutting blades
- 48-52 HRc

501238	Weld. electr.:1.8425, Ø 2.5mm, box 5kg	1
<b>PARTNUMBER</b>	<b>PARTNAME</b>	<b>QT</b>



Multi Quick Processor	Page	4	of	4
	Date	April 2015		
	Product type	MQP-30-S		
Instructions	Number	n.a.		

## Mounting instructions for Cyberbound TT 62

This instruction shall guarantee that all hydraulic fittings and cartridges will be mounted and glued in correctly.

### Procedure:

Clean and degrease thoroughly all components with a special cleaner for anaerobic adhesives (e.g. Loctite cleaner 7063) or acetone.

Apply on the outside thread only a bead of Cyberbond TT62 pump gel to approx. 2/3 of the girth of the second thread for fittings up to a diameter of 20mm or to the entire girth for fittings with a diameter larger than 20mm.



Cyberbound  
TT 62



Clean from adhesive residues pressed out from the bore hole after fitting.

**ATTENTION. The sealings shall be free of adhesive residues!**

Tighten fittings with given fastening torques.

## Standard torque values for bolts (when not indicated)

Thread size	Torque (Nm) for quality		
	8.8	10.9	12.9
<b>M8</b>	22,5	32,4	38,7
<b>M10</b>	45,0	63,0	75,6
<b>M12</b>	77,4	109,0	131,0
<b>M16</b>	194,0	270,0	324,0
<b>M20</b>	369,0	522,0	630,0
<b>M24</b>	639,0	900,0	1080,0
<b>M27</b>	945,0	1305,0	1575,0
<b>M30</b>	1260,0	1800,0	2160,0



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